PREPARATORY COURSE FOR ISO 18436-2 CERTIFIED VIBRATION ANALYST CATEGORY-II & EXAMINATION





PROGRAMME OVERVIEW:

This Certification Training program is designed for those having experience in measuring and analyzing machine vibrations.

Since 38 hours of Class room training is an mandatory requirement for appearing in ISO Certified Vibration Analyst CAT-II Examination, we have also included the Basic Vibration Analysis Training in addition to ISO Certified Vibration Analyst CAT-II Training.

TRAINING DATE: 28th to 31st DECEMBER'2020 EXAMINATION DATE: 11th JANUARY'2021

Candidates willing to appear for ISO Certified CAT II examination are requested to send filled application form (CF009 attached) along with Examination Fees on or before 10th Dec '2020*. For others, undergoing training, the Last date for Fees is 23rd Dec'2020.

The Candidate appearing for ISO Certified Vibration Analyst CAT-II Certification Examination must have mandatorily undergone 38 hours of training and also satisfy any one of the following:

- Candidate must have 03 or more years of work experience in Vibration Analysis (Or)
- Candidate must hold any 4-year degree from a college or university, + 12 month of Experience (Or)
- Candidate must hold any 2-year Technical degree from a college or university, + 12 month of Experience

Certification:

Examinations for certification will be held at the end of the course. Certification exams are open to all qualified officials depending on the current level of experience / certification. Aspiring officials may contact us to register for a certification exam – Category II in accordance with the Vibration Institute (USA) requirements and ISO Standard 18436-2. However, certificate for 2 days or all 4 days shall be provided depending on course selected.

Course Benefits:

- Exposure to better Analyzing aptitudes
- Provision of a Deeper Understanding of Vibration Principles & Techniques
- Helping Analysts achieve the Standard Level of Knowledge and Expertise.

Who should attend?

Technical Superintendent / Chief Mechanic/Electrician, Maintenance Manager/Engineer/Staff who involve in direct maintenance, trouble shooting of rotating machinery and those who want to enhance their knowledge in best maintenance practices and continuous improvement.

* Since ISO Certified CAT II Examination is being conducted on behalf of Vibration Institute, USA, for candidates appearing for Examination, prior intimation is to be provided at least 03 weeks advance to Vibration Institute, USA. Hence, kindly send filled application form (CF009 attached) and Examination Fees on or before 10th Dec '2020.

M/s. Maintenance Analytics & Training Services

(INTERNATIONAL REPRESENTATIVE OF M/s. VIBRATION INSTITUTE, USA)

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Email: trainingvib@gmail.com

Website: www.vibrationtraining.co.in

PREPARATORY COURSE FOR ISO 18436-2 CERTIFIED VIBRATION ANALYST CATEGORY-II & **EXAMINATION**

Charges towards the Basic Vibration Analysis Training Program (02 Days) : Rs. 9,000/-

Charges towards Preparatory ISO CAT-II Training (02 Days) : Rs. 27,000/-

For Candidates Attending Both - Basic Vibration Analysis & Preparatory ISO CAT-II Training (04 Days) : Rs. 32,000/-Charges towards the CAT-II course Material (Basic Machinery Vibration – Class notes & Work Shop) : Rs. 9,000/-

> **Fees towards ISO CAT-II Examination** : Rs. 36,000/-

Following topics will be covered

Basic Vibration Analysis (28th & 29th DECEMBER'2020)

For ISO Certified CAT- II Preparatory **Course - Topics Overview** (30th & 31st DECEMBER'2020)

Vibration Analysis

and Critical Speeds

Transducer Mounting

Transducer Location

Windowing & Averaging

Setup of FFT Analyser and Data

Frequency Spans

Data Display

Dynamic Range

Electric Motors

Compressors

Casing Vibration

Collector

Pumps

Fans

Natural Frequencies, Mode Shapes

Excitation

Basics on Condition Based Maintenance

- Define Predictive maintenance
- Bath Tub Diagram
- **Trending**
- Various CBM techniques

Basics of Vibration

- Define Displacement, Velocity, Acceleration, Frequency, Phase & Spectrum
- Measure and record data using vibration analyzer
- Understanding Frequency & Phase Analysis of Unbalance, Bent Shaft, Looseness, Area contact, Misalignment, Belt,
- Vibration due to coupling and shaft misalignment
- Factors that affect natural frequency

Overview of Vibration Transducer and How to Properly Select

Them

- Types of Vibration Transducers and Their Optimum Applications - Accelerometers, Velocity Pickups, Noncontact **Eddy Current Displacement Probes**
- Shaft Contact Displacement Probes, Shaft Sticks, Shaft Riders
- Selection Criteria, Mounting of Transducer, & Mounting Application

Vibration Analysis

- Approach to Vibration Analysis.
- Understanding Frequency analysis of defective Bearings, Gearbox, Flow Turbulences, cavitation, Beat, resonance.
- Analyzing Electrical defects on Stator, Rotor, Rotor bars, Magnetic Centre, SCR, etc.

Balancing

- Single Plane Balancing
- Prevention and correction of unbalance
- Single plane vs. Two plane Balancing
- Spectral analysis for unbalance
- Preventing unbalance due to assembly errors.

ISO Standards classification of machinery

1. Basic Machinery Vibration

- The Physical Nature of Vibration
- Vibratory Motion
- Measures &
- Vibration & Phase Measurement

2. Data Acquisition

- Selecting a Measure
- **Vibration Transducers**
- **Triggering Devices**
- **Transducer Selection**

3. Data Processing

- Oscilloscopes
- FFT Analyser
- **Electronic Data Collector**
- Data Sampling & Aliasing

4. Fault Diagnosis

- Fault Diagnosis Techniques
- Operating speed Faults
- **Rolling Element Bearings**
- Gearboxes
- Centrifugal and Axial Machines

5. Machine Condition Evaluation

- Shaft Vibration
- **Bearing Vibration**

6. Machine Testing

- Test Plans
- Selection of Test Equipment
- Site Inspection
- Acceptance & Baseline test
- **Resonance and Critical Speed Testing**

7. Periodic Monitoring

- Listing and Categorization
- Machinery Knowledge
- Route Selection and Definition
- **Measures and Measurement Points**
- **Baseline Data**

Specifications

Fault, Condition, and Balance Tests

- **Environment and Mounting**
- Presentation of Data
- Selection of Test Equipment
- Screening
- Trending

8. Basic Balancing of Rotating Machinery

- Types of Unbalance
- Balancing Equipment
- Pre balancing Checks
- Measurements & Relationship between
- **Trail Weight Selection**
- **Balancing Pitfalls** Vector Method
- Weight Splitting & Consolidation Acceptable Vibration Levels

NOTE: MAINTENANCE ANALYSTICS & TRAINING SERVICES, CHENNAI RESERVES THE RIGHT TO ACCEPT OR REJECT NOMINATION OF CANDIDATES

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